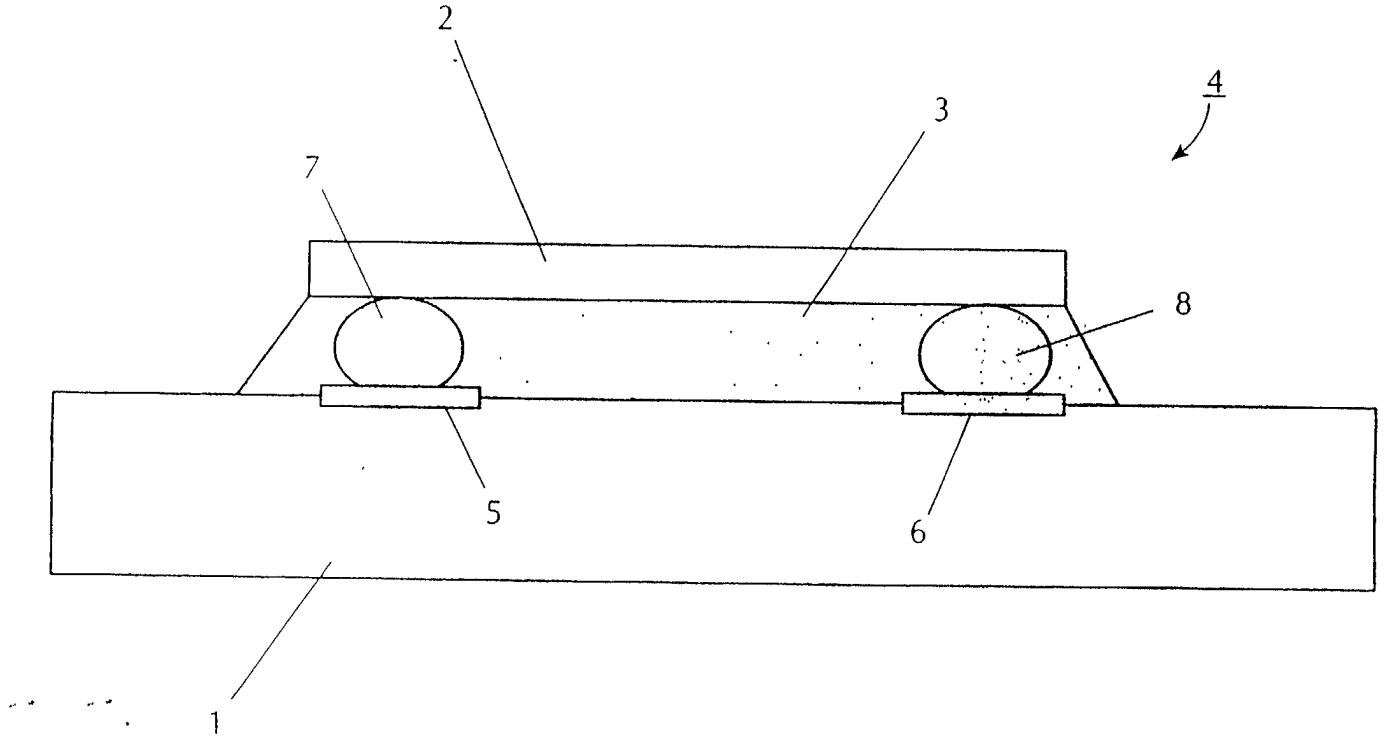
FIG. 1



T0602D" T85T0660
FIG. 2

Reworkable Underfill Process Flow

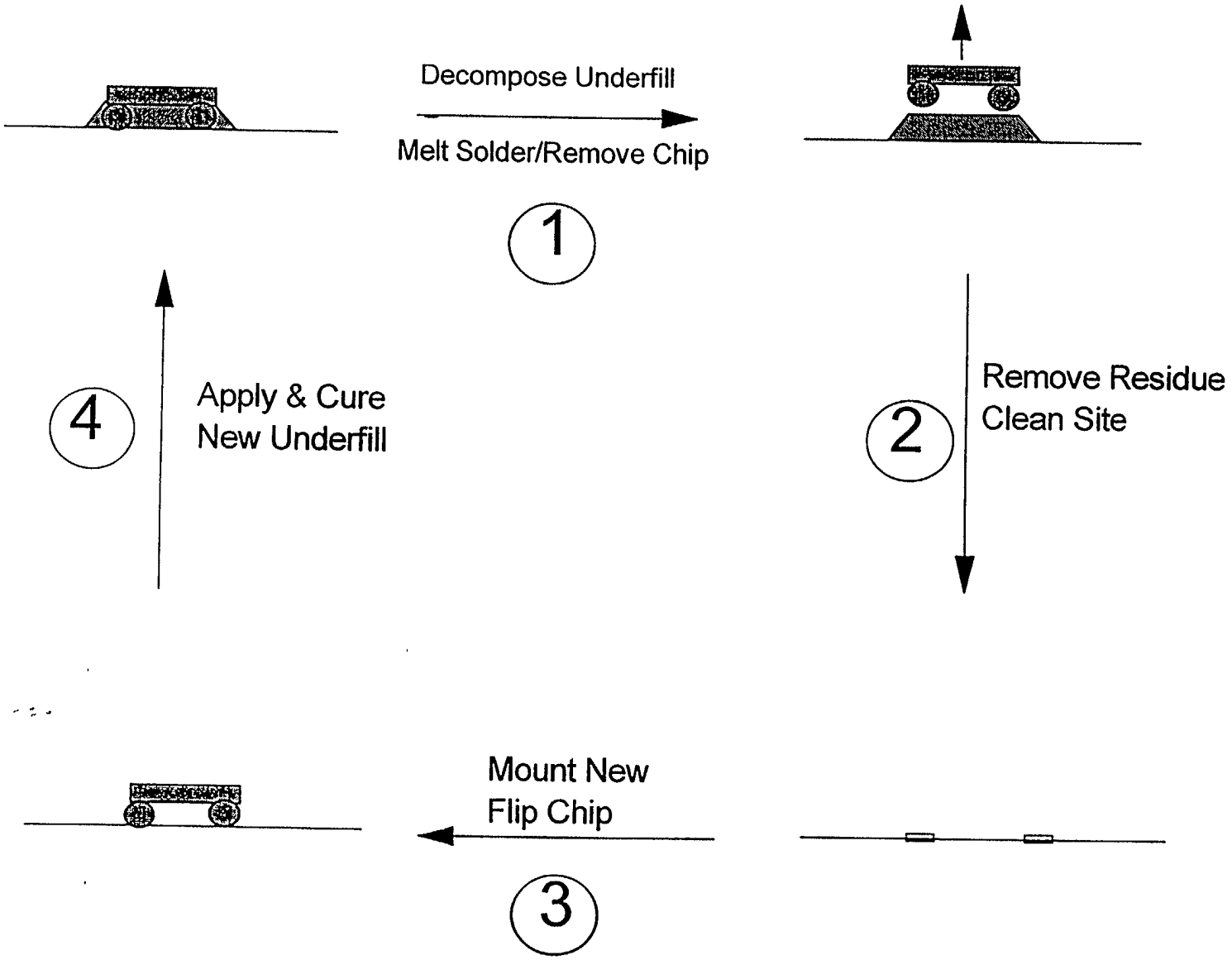
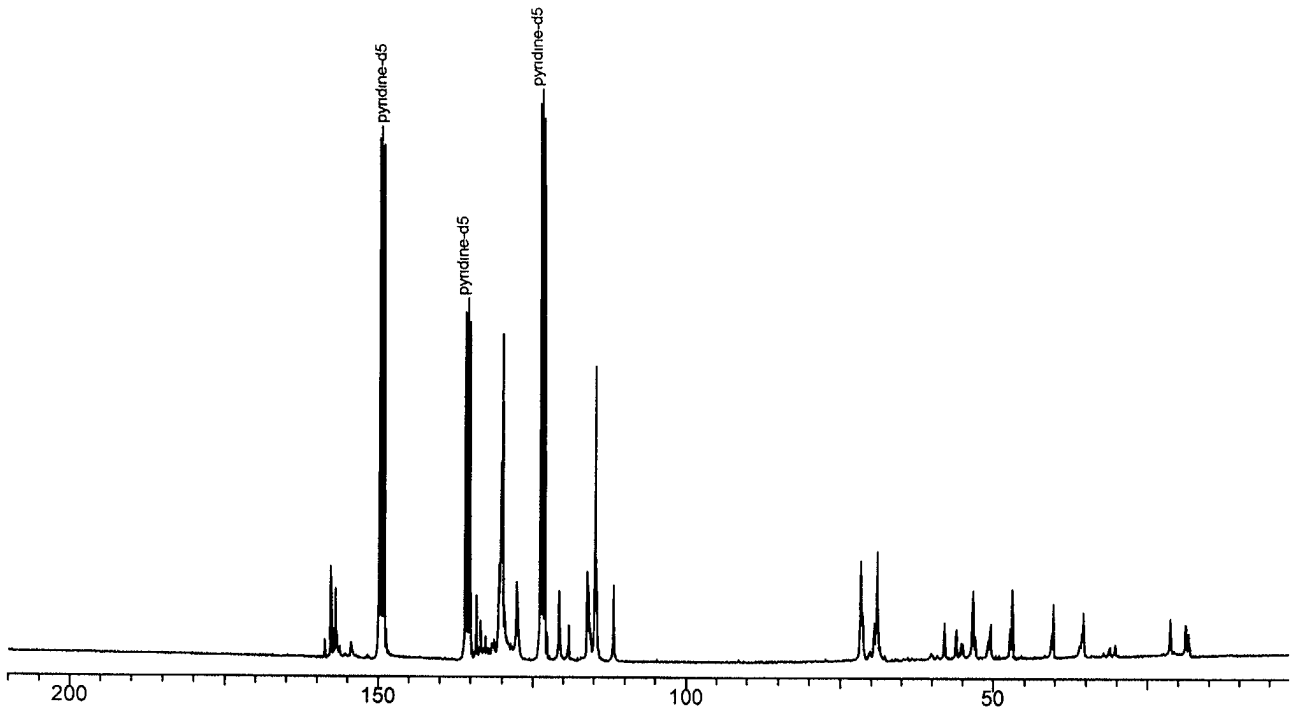


FIG. 3



EP0602070A1 I>

FIG. 4

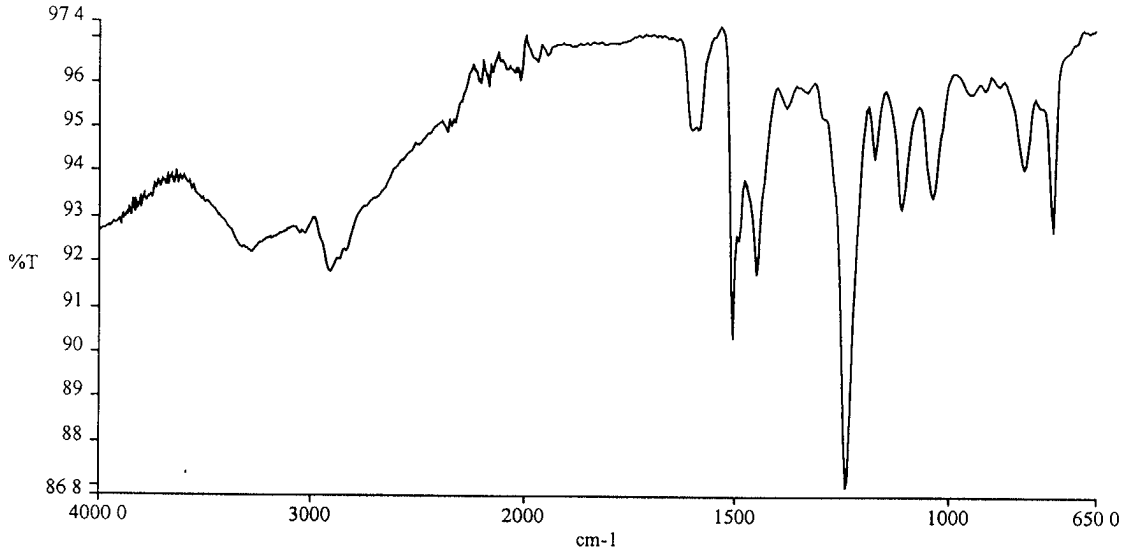
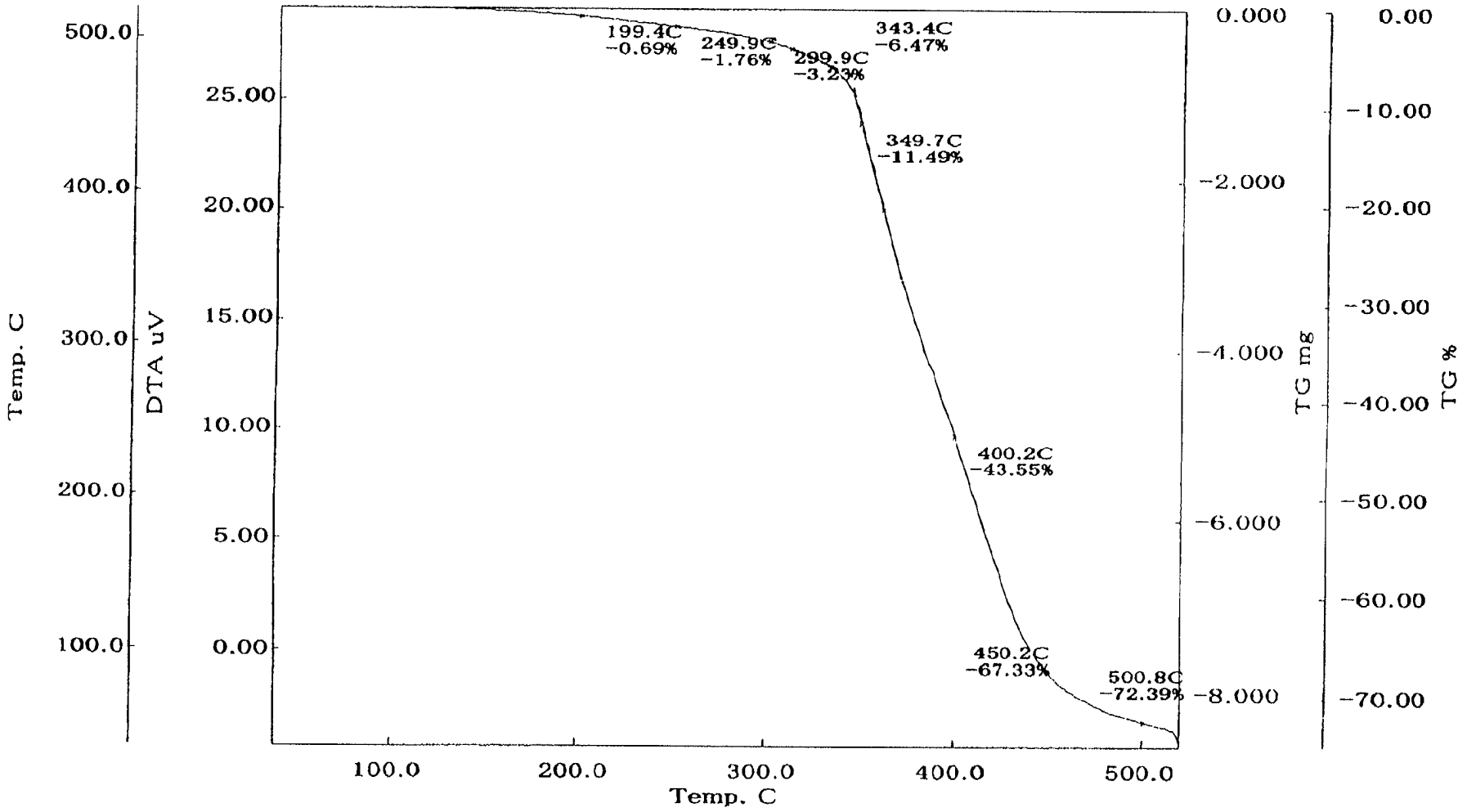


FIG. 5


199.4C
-0.69%
249.9C
-1.76%
299.9C
-3.23%
343.4C
-6.47%
349.7C
-11.49%
400.2C
-43.55%
450.2C
-67.33%
500.8C
-72.39%
Temp. C
DTA uV
TG mg
TG %
Temp. C
500.0
400.0
300.0
200.0
100.0
25.00
20.00
15.00
10.00
5.00
0.00
0.000
-2.000
-4.000
-6.000
-8.000
0.00
-10.00
-20.00
-30.00
-40.00
-50.00
-60.00
-70.00
100.0
200.0
300.0
400.0
500.0